## CE 329, Fall 2015 Assignment 27

## **Problem Statement**

The liquid phase reaction (1) will be run in a cascade of three CSTRs of equal volume. The reaction is mildly exothermic and occurs in an excess of solvent so that the reactors are essentially isothermal. The feed rate is 10,000 L h<sup>-1</sup> containing equal amounts of A and B at concentrations of 1.2 mol L<sup>-1</sup>. The reaction rate is second order, first order in each reactant, with a rate coefficient of  $3.5 \text{ L} \text{ mol}^{-1} \text{ h}^{-1}$  at the operating temperature. If a final conversion of 75% is desired, what should the reactor volumes equal?

 $A + B \rightarrow C + D$ 

(1)