## CE 329, Fall 2015

## Assignment 27

## Problem Statement

The liquid phase reaction (1) will be run in a cascade of three CSTRs of equal volume. The reaction is mildly exothermic and occurs in an excess of solvent so that the reactors are essentially isothermal. The feed rate is $10,000 \mathrm{~L} \mathrm{~h}^{-1}$ containing equal amounts of $A$ and $B$ at concentrations of $1.2 \mathrm{~mol} \mathrm{~L}^{-1}$. The reaction rate is second order, first order in each reactant, with a rate coefficient of $3.5 \mathrm{~L} \mathrm{~mol}^{-1} \mathrm{~h}^{-1}$ at the operating temperature. If a final conversion of $75 \%$ is desired, what should the reactor volumes equal?

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\begin{equation*}
A+B \rightarrow C+D \tag{1}
\end{equation*}
$$

